

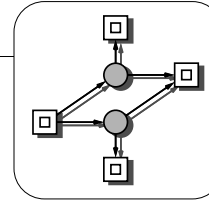
*data structures and software dependability*

BTU Cottbus,  
Informatik

## ZUR SICHERHEITSTECHNISCHEN ZERTIFIZIERUNG VON SPS-ANWENDERPROGRAMMEN MIT PETRINETZEN

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*data structures and software dependability*

## ZUSAMMEN- FASSUNG

Es wird ein Projekt vorgestellt zur Entwicklung eines dedizierten Petri-netz-Arbeitsplatzes für Automatisierungstechniker.

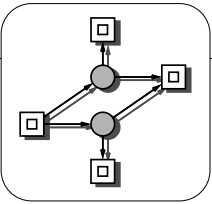
Eine weit verbreitete Realisierungsform in der Automatisierungstechnik sind speicherprogrammierbare Steuerungen (SPS). Zur Beschreibung von SPS-Anwenderprogrammen gibt es einen internationalen Standard (IEC 1131-3), der u.a. eine Petri-netz-nahe Ablaufsprache enthält. Diese IEC-1131-konformen Steuerprogramme werden zunächst auf "klassische" (Platz/Transitions-) Petri-netze zurückgeführt und um ein Petri-netz-Modell der zu steuernden Anlage (Umgebungsmodell) ergänzt.

Das eröffnet die Möglichkeit, zur Validierung/Zertifizierung der automatisierungstechnischen Lösung auf ein breites Arsenal von Petri-netz-basierten Methoden zurückgreifen zu können, für die teilweise mittlerweile auch leistungsfähige und stabile Werkzeuge existieren. Dabei wird insbesondere Wert gelegt auf eine geeignete Kombination von

- \* informalen (Animation),
- \* semi-formalen (systematisches Testen) und
- \* formalen (Analyse)

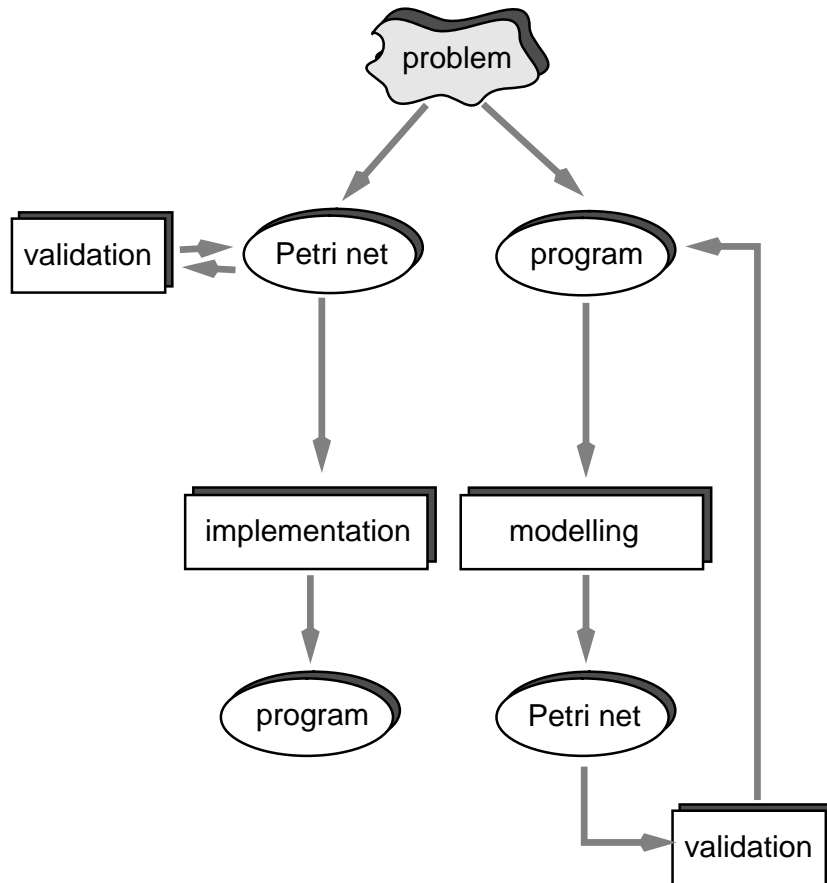
Methoden.

Es werden Entwurfskriterien für ein allgemeines Framework eines offenen und konfigurierbaren Petri-netz-Werkzeugkastens abgeleitet.

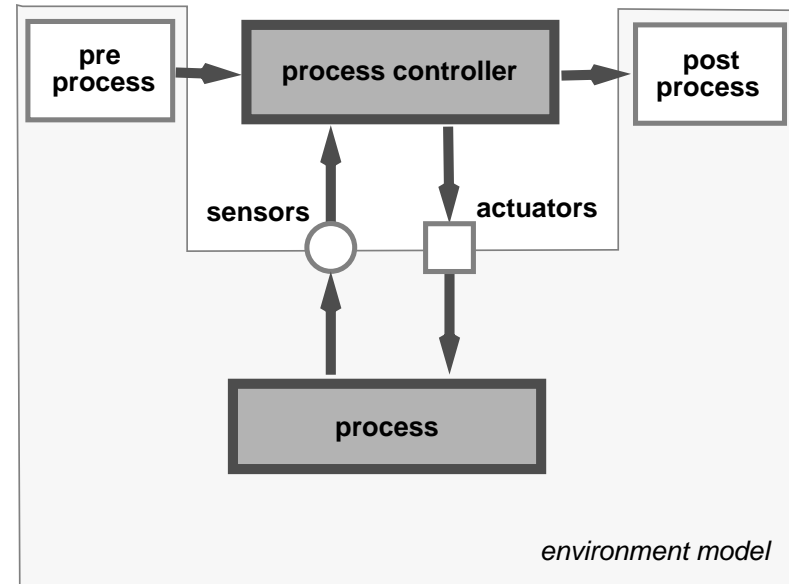


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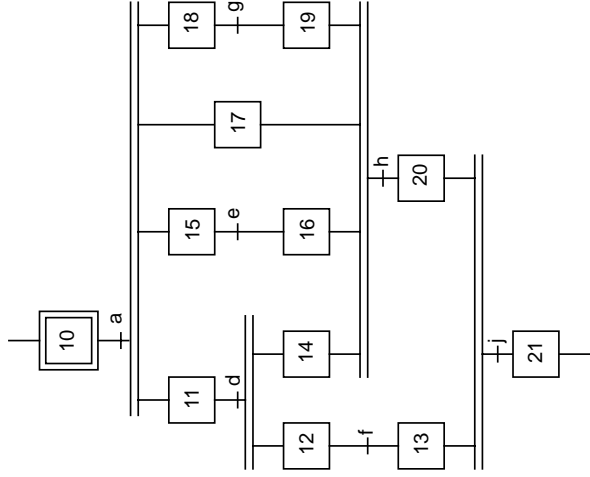
## SOFTWARE ENGINEERING & PETRI NETS



## Basic structure of reactive systems:

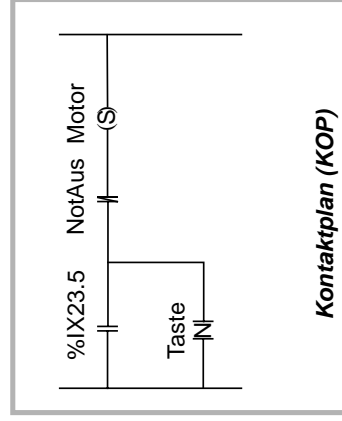


# Ablaufsprache (AS) -> Petrinetz:



[Gouma 96, p. 84]

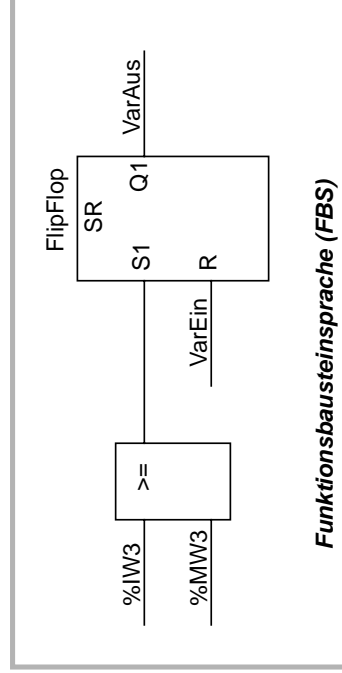
# SPS-Programmierung mit IEC 1131-3



**Kontaktplan (KOP)**

LD    %IX23.5  
 ORN    Taste  
 ANDN    NotAus  
 S        Motor

**Anweisungsliste (AWL)**

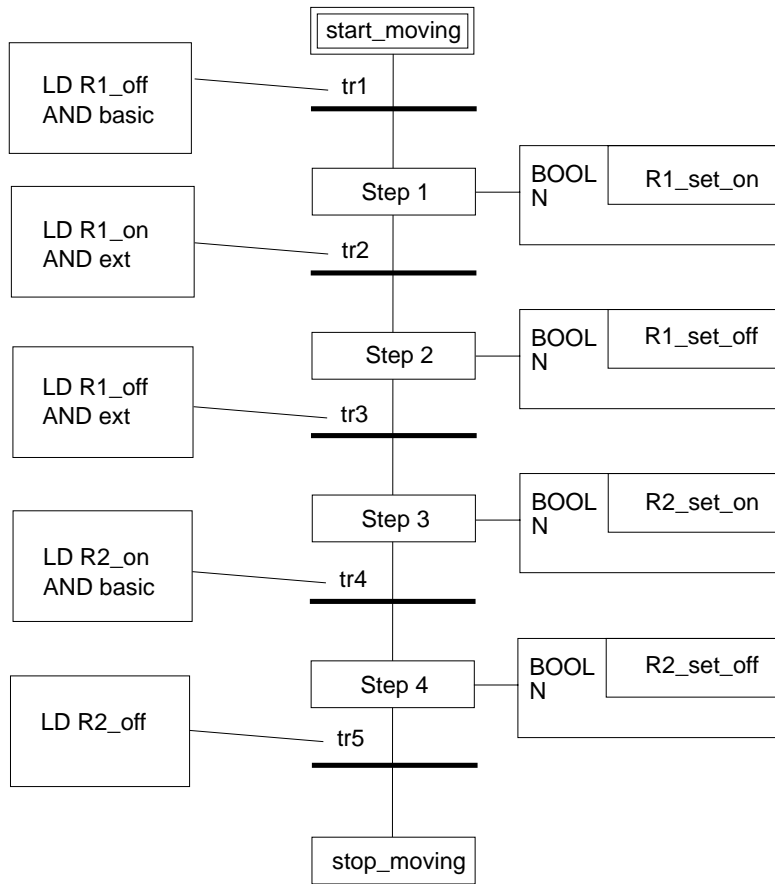


**Funktionsbausteinsprache (FBS)**

CAL FlipFlop ( S1 := (%IW3 >= %MW3),  
 R := VarEin );  
 VarAus := FlipFlop.Q1;

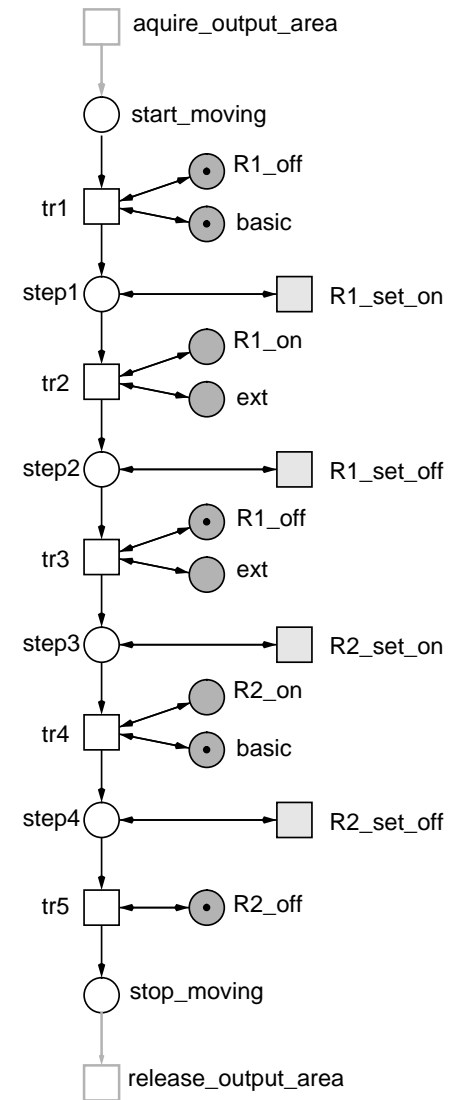
**Strukturierter Text (ST)**

### Pusher controller as PLC program:

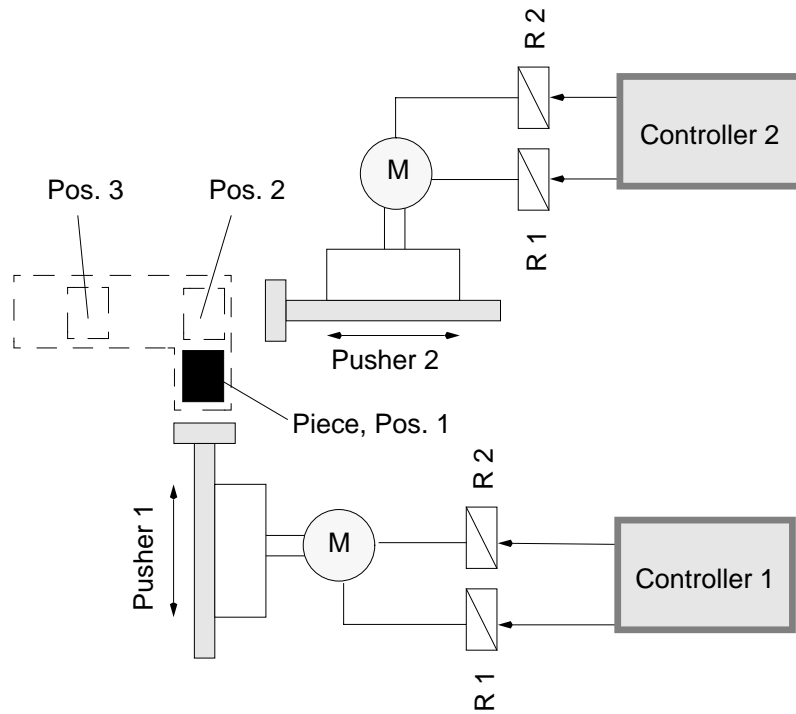


[Rausch 96]

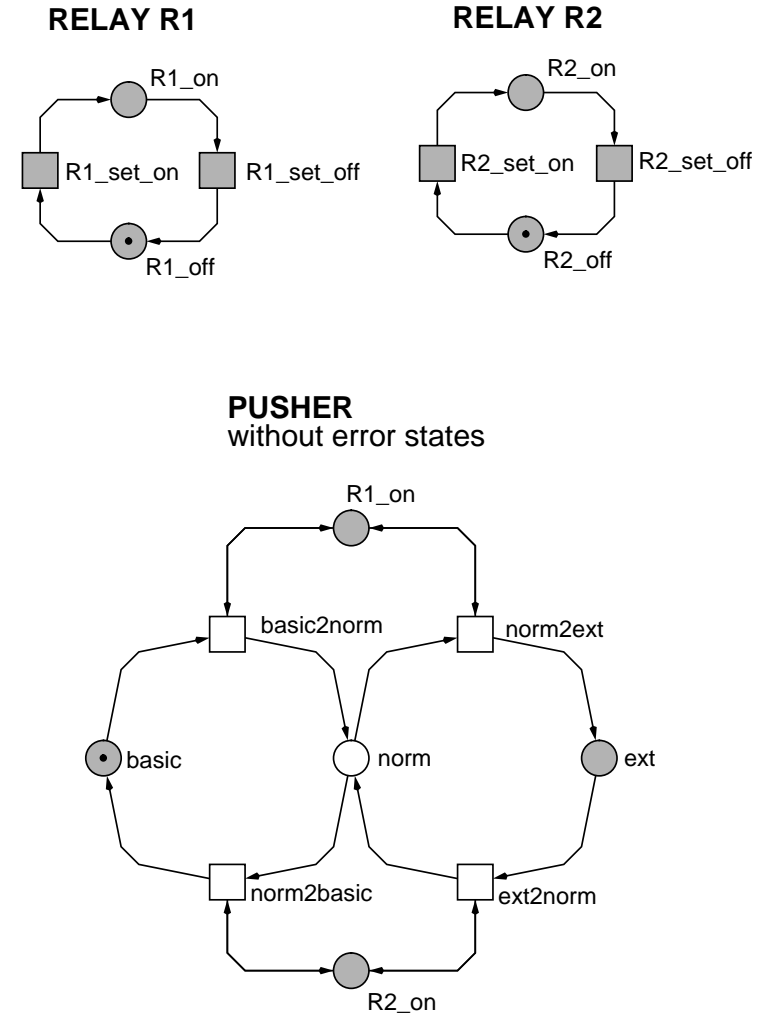
### Controller as place/transition net, control model:



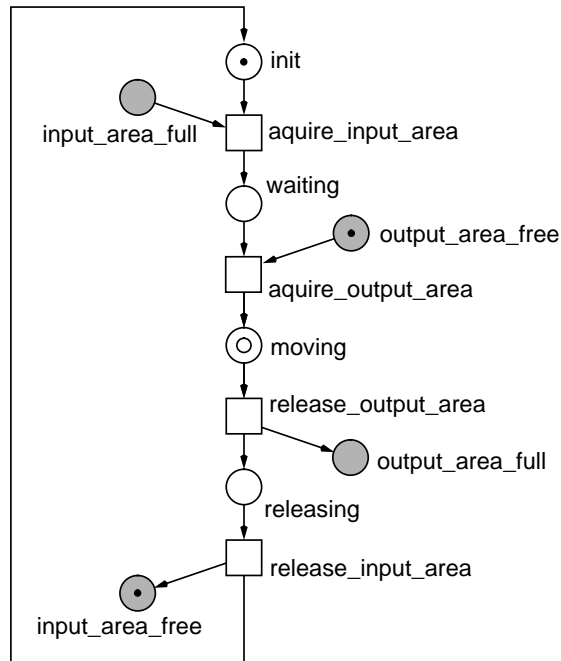
### Example - concurrent pushers:



### Environment model, without explicit error states:

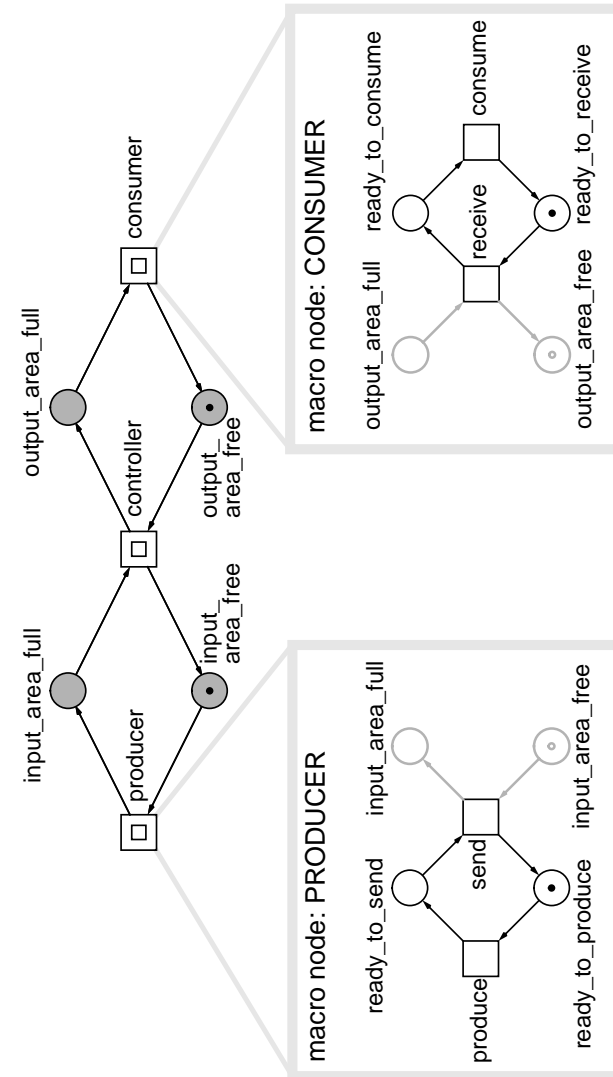


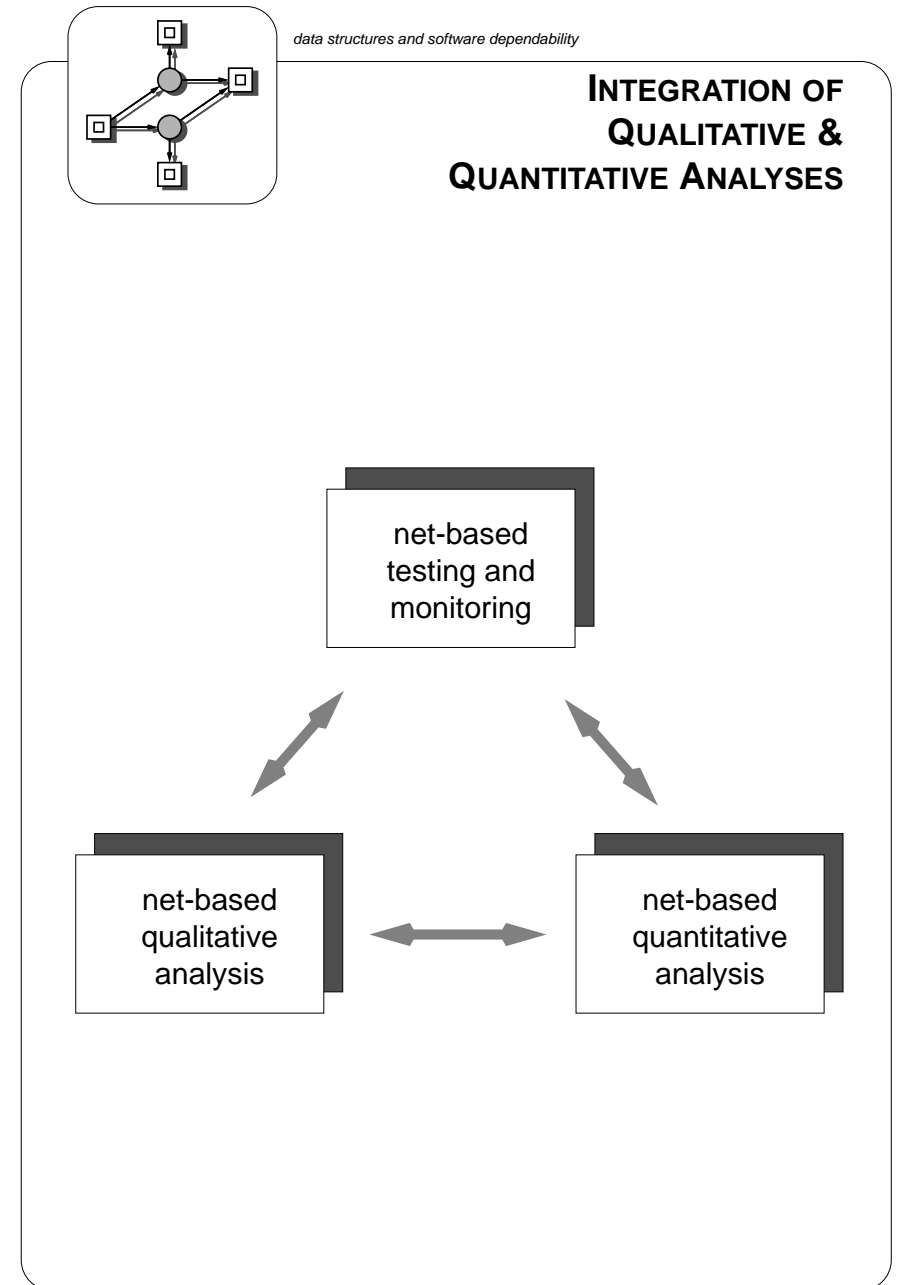
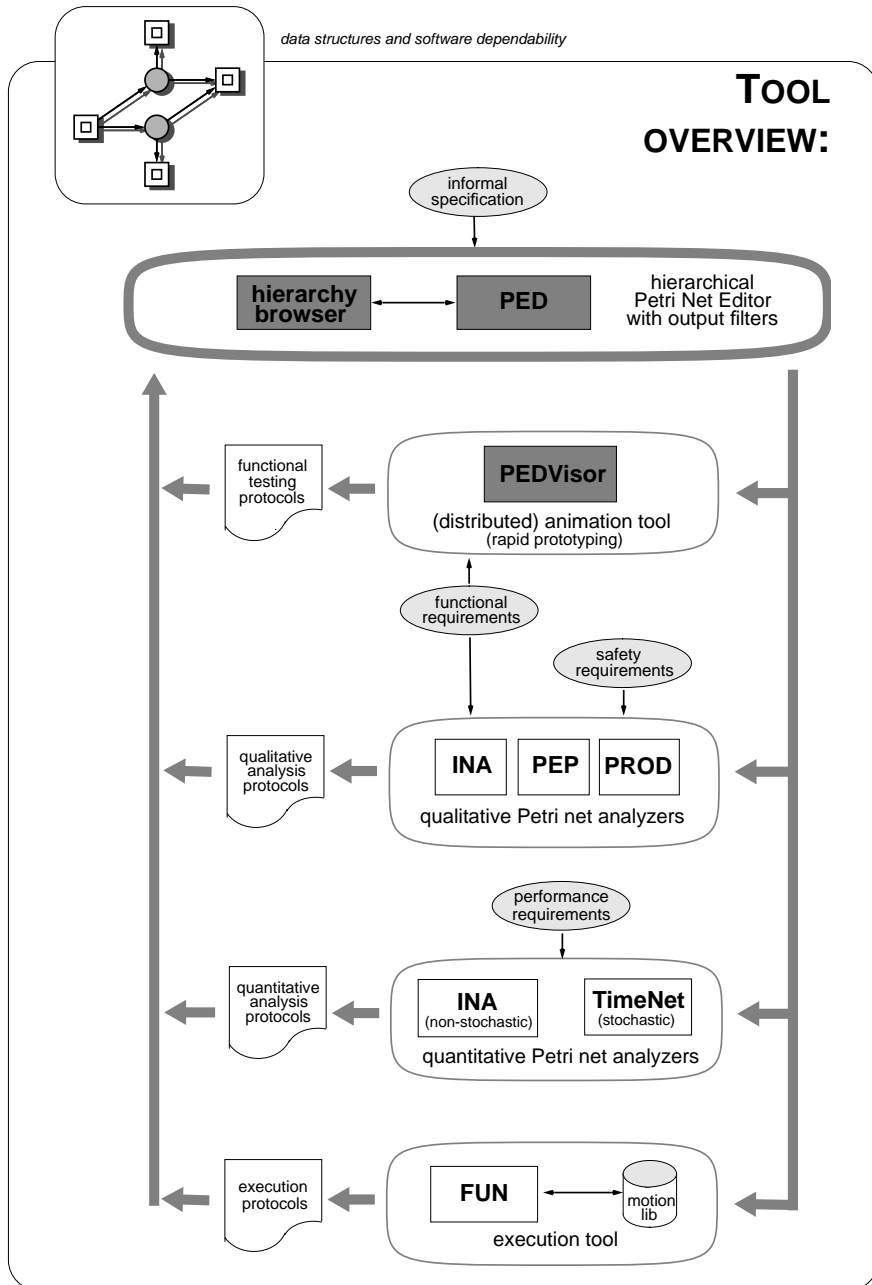
### Controller as place/transition net, cooperation model:

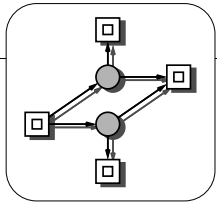


### Pusher, producer consumer relation:

#### transportation system with 1 pusher



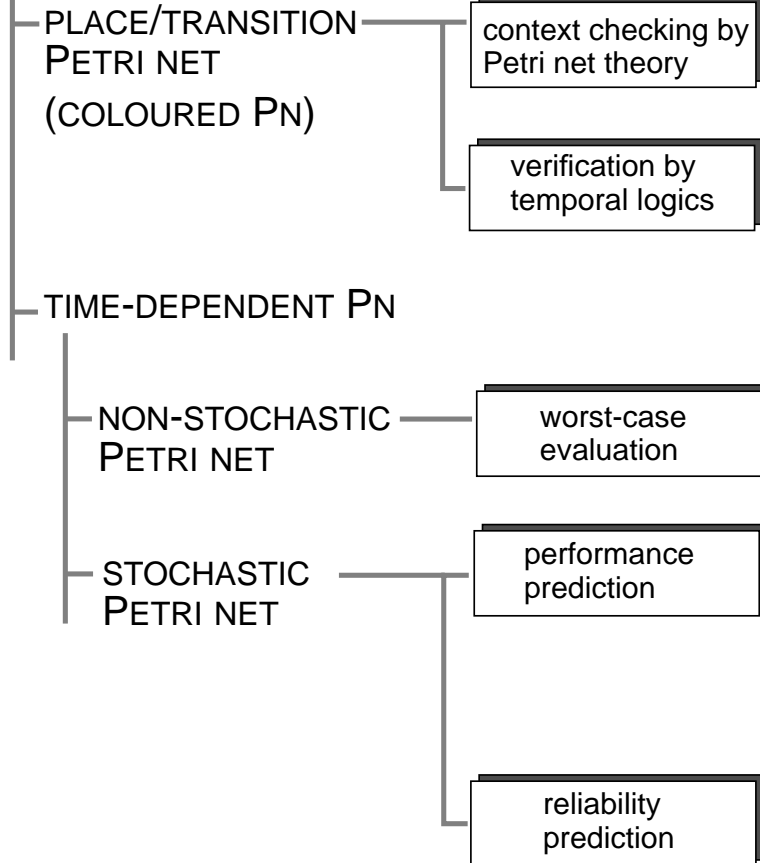




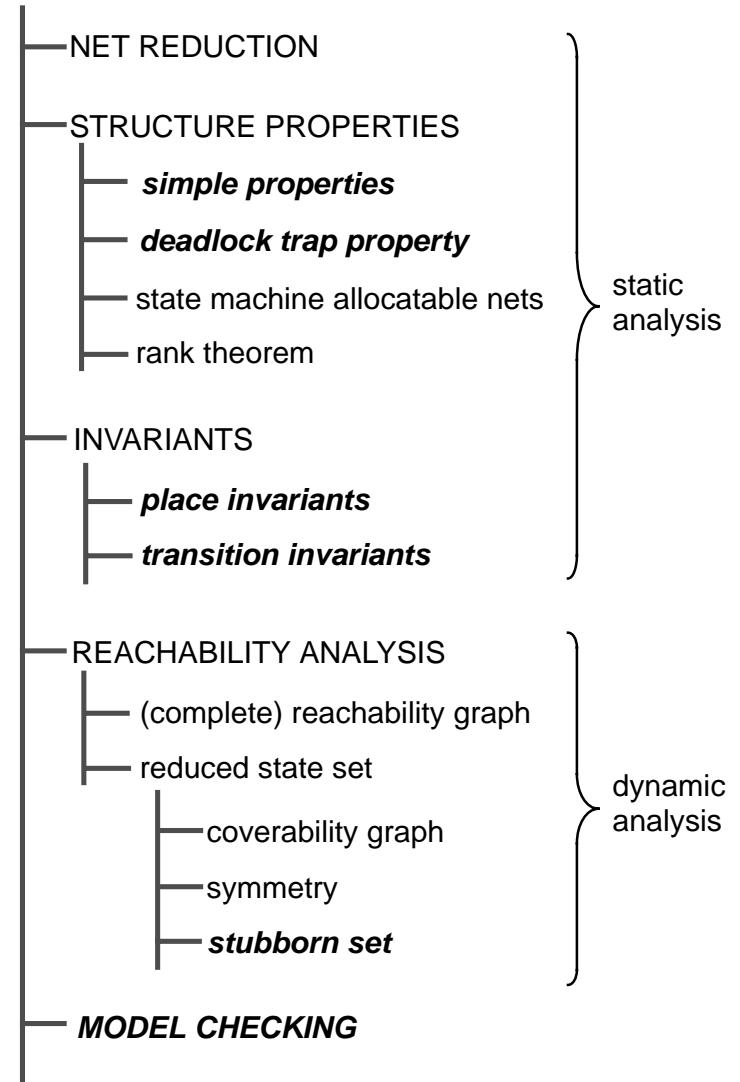
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### MODEL CLASSES

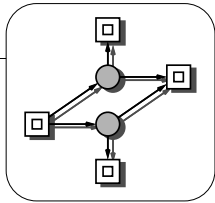
#### PETRI NETS



### QUALITATIVE ANALYSIS METHODS:

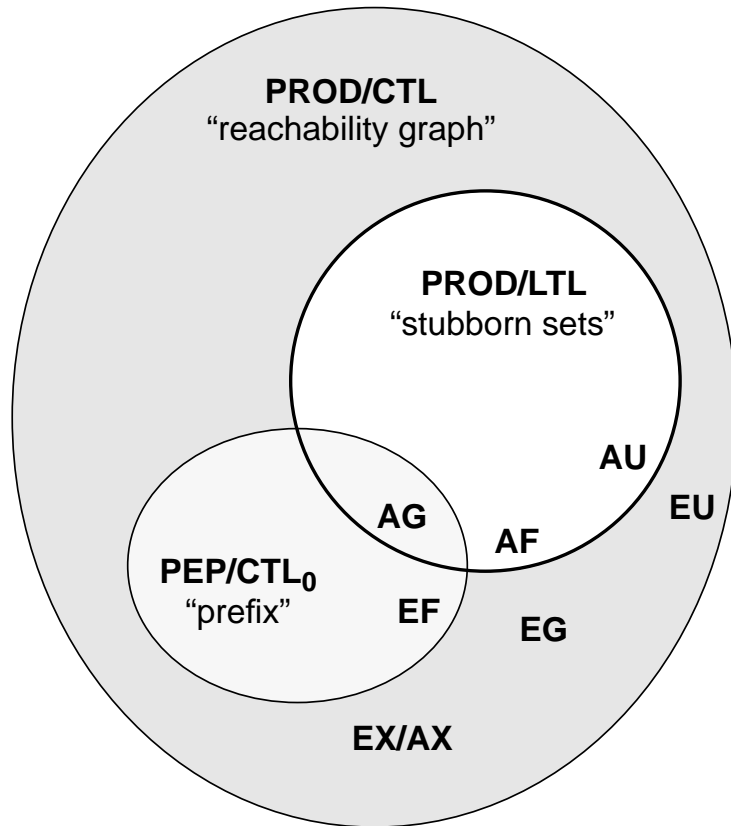






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### TEMPORAL LOGICS:



### Concurrent pushers, analysis efforts:

# pushers	P / T	R	R <sub>stub</sub>	prefix B / E
1	24 / 21	88	22	96 / 45
2	42 / 38	464	42	213 / 99
3	60 / 55	3.088	79	366 / 170
4	78 / 72	18.848	133	555 / 258
5	96 / 89	118.624	204	780 / 363
6	114 / 106	738.368	292	1041 / 485
7	132 / 123	4.614.208 <sup>*)</sup>	397	1338 / 624
8	150 / 140	?	519	1671 / 780
9	168 / 157	?	658	2040 / 953
10	186 / 174	?	814	2445 / 1143

<sup>\*)</sup> about 5 days, 900 MByte

## Concurrent pushers, typical safety properties:

- At any time, a pusher may be driven in one direction only, e.g.:

$$\mathbf{AG} (\neg(R1\_on \wedge R2\_on))$$

- To avoid collision, it is not allowed to move adjacent pushers at the same time, e.g.:

$$\left( \sum_{i=1}^2 Ri\_on\_Pj + \sum_{i=1}^2 Ri\_on\_Pk \right) \leq 1, \forall j, k : j+1 = k$$

- No pusher motion must be driven too far, e.g.:

$$\mathbf{AG} (\neg P1\_too\_near)$$

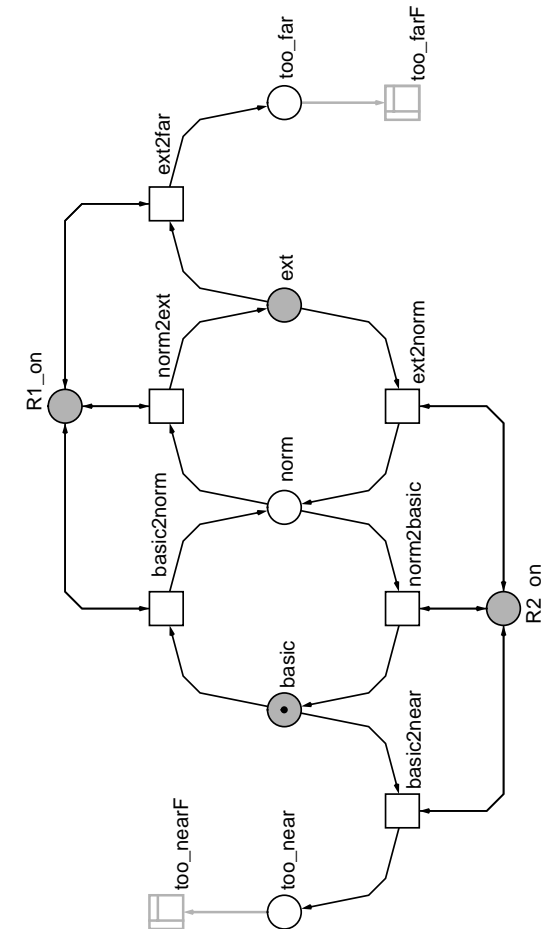
$$\mathbf{AG} (\neg P1\_too\_far)$$

- While moving a pusher1, a new work piece must not arrive in its input position, e.g.:

$$\mathbf{AG} (ch01full \rightarrow P1\_basic)$$

## Environment model, with explicit error states:

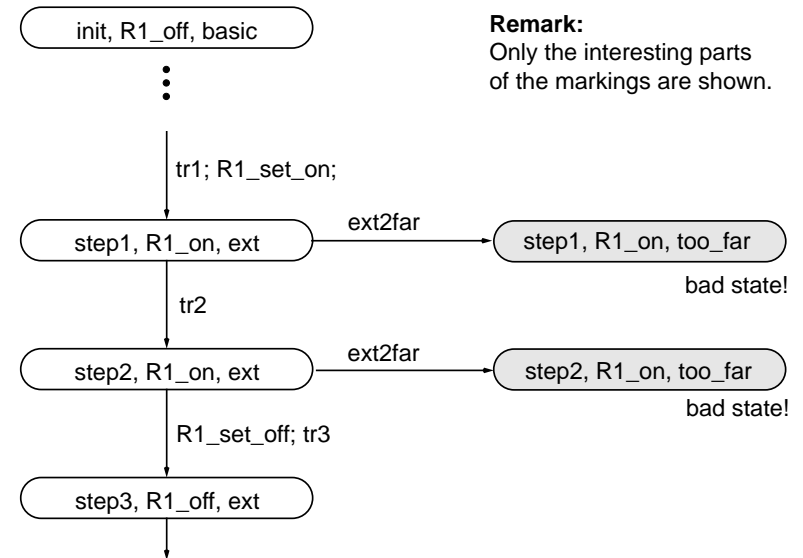
**PUSHER**  
with error states



## Time-dependent Petri nets, overview:

firing principle	<b>non-preemptive</b> (token reservation)	<b>preemptive</b> (no token reservation)
times		
<b>constant</b>	timed nets [Ramchandani 74]  -> ( <i>non-preemptive</i> ) <i>duration nets</i>	preemptive duration nets
<b>interval</b>	non-preemptive interval nets	time nets [Merlin 74]  -> ( <i>preemptive</i> ) <i>interval nets</i>

## Concurrent pushers, (part of the) reachability graph:



**Remark:**  
Only the interesting parts  
of the markings are shown.

### -> (preemptive) interval nets

unreachability of bad states,  
 $m_0$ -dead(ext2far) if:

$$lft(tr2) < eft(ext2far) \wedge lft(set\_R1\_off) < eft(ext2far)$$

## PLC workbench, basic components:

- \* dedicated technical language(s)
  - > *functional requirements*
  - > *safety requirements*
  - > *performance requirements*
  
- \* batch processing of requirement specifications
  - > *distributed over different tools & processors*
  
- \* libraries of reusable Petri net components
  - > *environment model*
  - > *cooperation patterns*

## PedFrame, basic concepts:

- \* hierarchy of Petri net classes
  - > *extension / adaptation*  
*(net elements, attributes of net elements,  
graphical representation, analysis methods)*
  - > *configuration*
  
- \* free dynamic changes of current Petri net class
  - > *global data structure*
  - > *Petri net class = view on global data*
  
- \* hidden (foreign) tool interfaces
  - > *inline tools*
  - > *offline tools (e.g. PEP, PROD/LTL)*
  - > *online tools (e.g. INA, PROD/CTL)*
  
- \* heuristics of suitable analysis steps
  - > *property  $\implies$  method*
  
- \* visualization of analysis results
  - > *esp. negative results*
  
- \* class library of standard algorithms